



## Enhanced flux pinning in MOD-YBCO films with co-doping of BaZrO<sub>3</sub> and Y<sub>2</sub>O<sub>3</sub> nanoparticles

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### ABSTRACT

A combined BaZrO<sub>3</sub> (BZO) and Y<sub>2</sub>O<sub>3</sub> nanoparticles has been achieved in YBa<sub>2</sub>Cu<sub>3</sub>O<sub>7-x</sub> (YBCO) films by metalorganic deposition using trifluoroacetates (TFA-MOD). The formation of integrated nanoparticles increases the critical current density ( $J_c$ ) of Y<sub>2</sub>O<sub>3</sub>/BZO doped-YBCO films while keeping the critical transition temperature ( $T_c$ ) close to that in the pure YBCO films. The YBCO film with 7.0 mol.% BZO and 7.0 mol.% Y<sub>2</sub>O<sub>3</sub> showed  $T_c$  value of 90 K and  $J_c$  value of 6.5 mA/cm<sup>2</sup> at self-field (0 T, 77 K). The strongly enhanced flux pinning over a wide range of magnetic field can be attributed to the combined different crystal structures of BZO and Y<sub>2</sub>O<sub>3</sub> created by optimized TFA-MOD conditions.

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## 1. Introduction

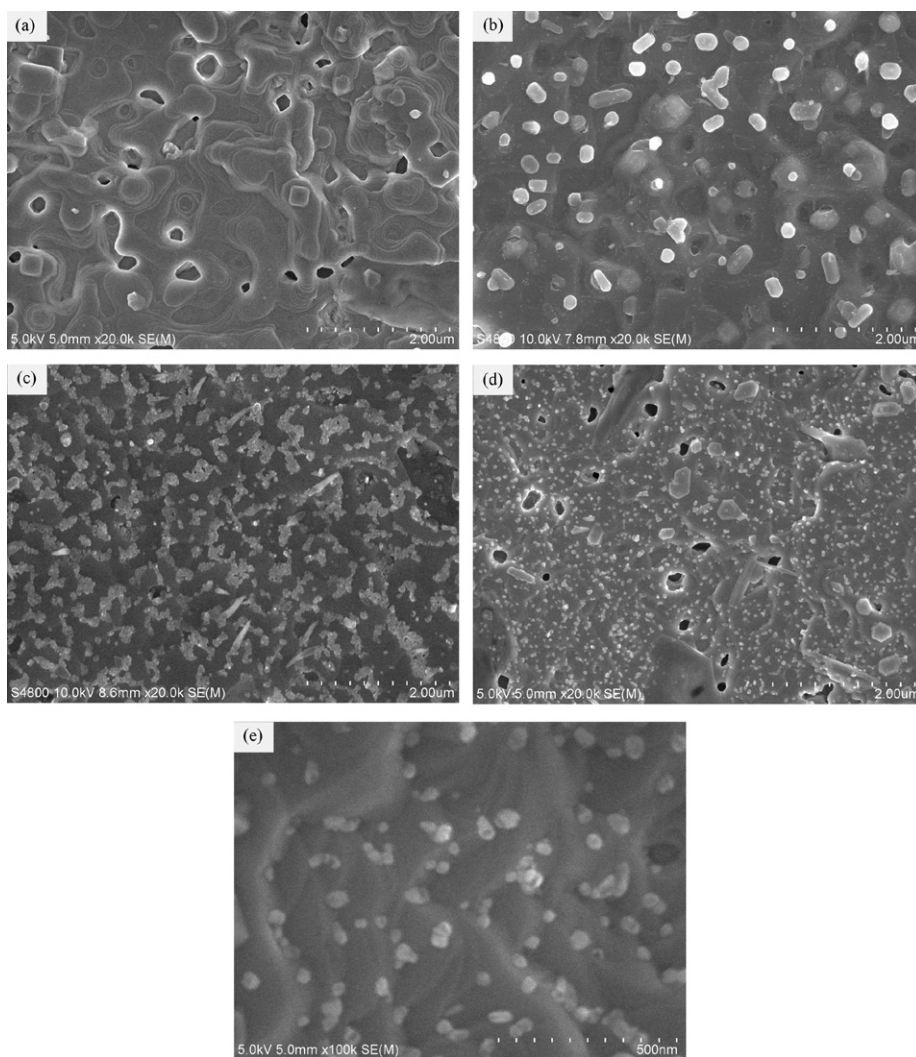
Remarkable progress has been obtained in the fabrication technology of the second generation (2G) high temperature superconducting (HTS) wire in recent years. More than 1000 m-long YBa<sub>2</sub>Cu<sub>3</sub>O<sub>7-x</sub> (YBCO) tapes with critical current ( $J_c$ ) values higher than 250 A/cm-width were realized. Improvement in their performance that can translate to lower cost for a given application has recently become topics of the most intense research on HTS coated conductors.

In 1990s, the most pedestrian factors that limit the critical current density ( $J_c$ ) in YBCO coated conductor are material imperfections and the weak-link effect. Once these problems have been solved, the property that determines the ability of coated conductors to carry supercurrent is referred to as 'flux pinning'. As the coherence length in YBCO superconductors is very small ( $\xi_{ab} \approx 2$  nm,  $\xi_c \approx 0.5$  nm), only nanosized microstructure within the YBCO matrix can act as effective pinning centers [1]. Approaches

to obtaining significant improvements in  $J_c$  have been realized for YBCO films, including decoration of substrate surfaces by nanoparticles [2–5], the addition of oxide nanoparticles [6–9], multilayering of YBCO with second-phase materials [10–12], mixed rare-earth elements doping [13–15], and an intentional deviation from the 123 stoichiometry [16,17]. Among these strategies for the enhancement  $J_c$  of YBCO films, introduction of nanoparticles in YBCO films is the most promising approach for its valuable advantages such as high efficiency and easy control. MacManus-Driscoll et al. [18] attempted first to improve  $J_c$  of YBCO films by introduction of BaZrO<sub>3</sub> (BZO) nanoparticles in films grown by pulsed laser deposition (PLD). Gutiérrez et al. [19] demonstrated that BZO particles in YBCO films grown by metalorganic deposition using trifluoroacetates (TFA-MOD) process exhibited a gigantic effectiveness for magnetic flux pinning. In this case, BZO nanodots were randomly dispersed in the YBCO matrix and an overall increase in  $J_c$  occurred. Subsequently, significant efforts have been made to introduce other perovskites compounds such as BaHfO<sub>3</sub> [20], BaSnO<sub>3</sub> [21,22], and BaIrO<sub>3</sub> [23] in YBCO films. And lately the integration of different compounds to improving flux pinning of YBCO film was reported [24,25]. In the present study, we fabricated YBCO films consisting of BZO and Y<sub>2</sub>O<sub>3</sub> nanostructures by TFA-MOD process. The correlation between the microstructural features and the superconducting properties is discussed.

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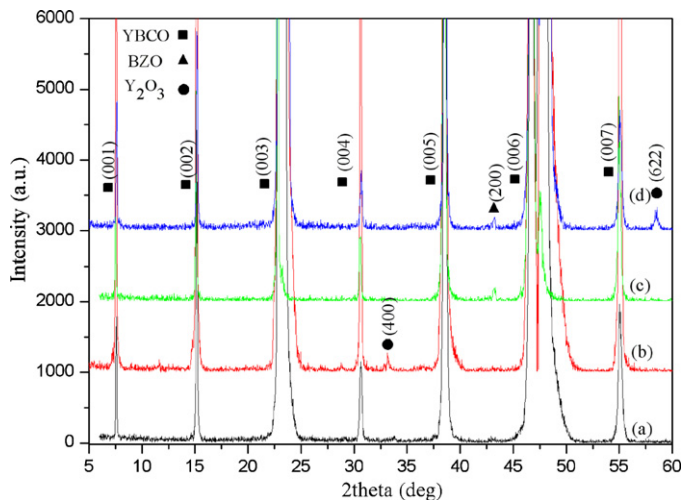


**Fig. 1.** SEM micrographs of YBCO films prepared with different solutions: (a) conventional TFA precursor solution, (b) 7 mol.% excess acetates of yttrium TFA precursor solution, (c) 7 mol.% Zr acetylacetonate TFA precursor solution, and (d) and (e) 7 mol.% excess acetates of yttrium and 7 mol.% Zr acetylacetonate TFA precursor solution.

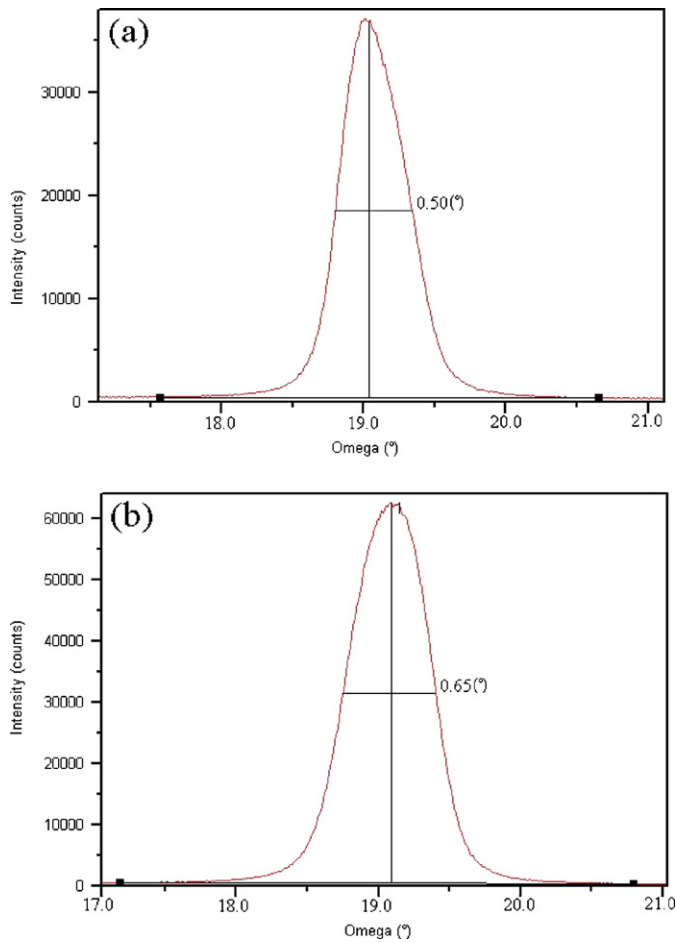
## 2. Experimental details

The precursor solution for YBCO film with BZO and  $Y_2O_3$  was prepared by dissolving the acetates of yttrium, barium and copper and Zr acetylacetonate with stoichiometric proportions in de-ionized water with an excess stoichiometric quantity of trifluoroacetic acid at room temperature. The concentrations of  $Y_2O_3$  and BZO in the investigated YBCO films were adjusted by controlling the acetates of yttrium and the Zr acetylacetonate in the precursor solution, respectively. The resulting aqueous solution was refluxed for 10 h and then dried to a semisolid state, and then re-dissolved in methanol for drying. Finally, the residue was dissolved in sufficient methanol to get the final trifluoroacetate precursor solution with a concentration of 1.5 mol/L. The solution was coated onto 10 mm × 5 mm (00 h)-oriented LAO substrates at a spinning rate of 3000 rpm for 2 min. Then the samples were put in a quartz tube within a horizontal furnace. Coated films were calcined at the temperature up to 400 °C in 4.2% humidified oxygen with a flow rate of 500 cc/min. The calcined films were fired at 820 °C with 4.2% humidified Ar gas mixed with 200 ppm oxygen gas for 3 h and finally oxygenated at 500 °C for 1.5 h in pure oxygen gas atmosphere. Consequently, YBCO films consisting of BZO and  $Y_2O_3$  with thickness of 200 nm were obtained.

The film thickness was measured with a Dektak step profiler. The surface morphology of YBCO film was observed by field emission scanning electron microscopy (FESEM, FEI-Siron). The phase and texture of the as-grown film was characterized by X-ray diffraction (XRD) using Cu-K $\alpha$  radiation (Philips X' Pert MRD). Resistive  $T_c$  values were measured by a standard four-probe method and  $J_c$  values in self field were measured by  $J_c$ -scan Leipzig system. The critical current density in magnetic fields along the  $c$ -axis of YBCO was determined from DC magnetization loops of rectangular samples by measurements on a Quantum Design Magnetic Properties Measurement System (MPMS-XL) in DC field up to 9 T. The  $J_c$  values of the YBCO films in magnetic fields were determined using the Bean critical state model



**Fig. 2.** XRD  $\theta$ - $2\theta$  diffraction patterns of YBCO films prepared with different solutions: (a) conventional TFA precursor solution, (b) 7 mol.% excess acetates of yttrium TFA precursor solution, (c) 7 mol.% Zr acetylacetonate TFA precursor solution, and (d) 7 mol.% excess acetates of yttrium and 7 mol.% Zr acetylacetonate TFA precursor solution.

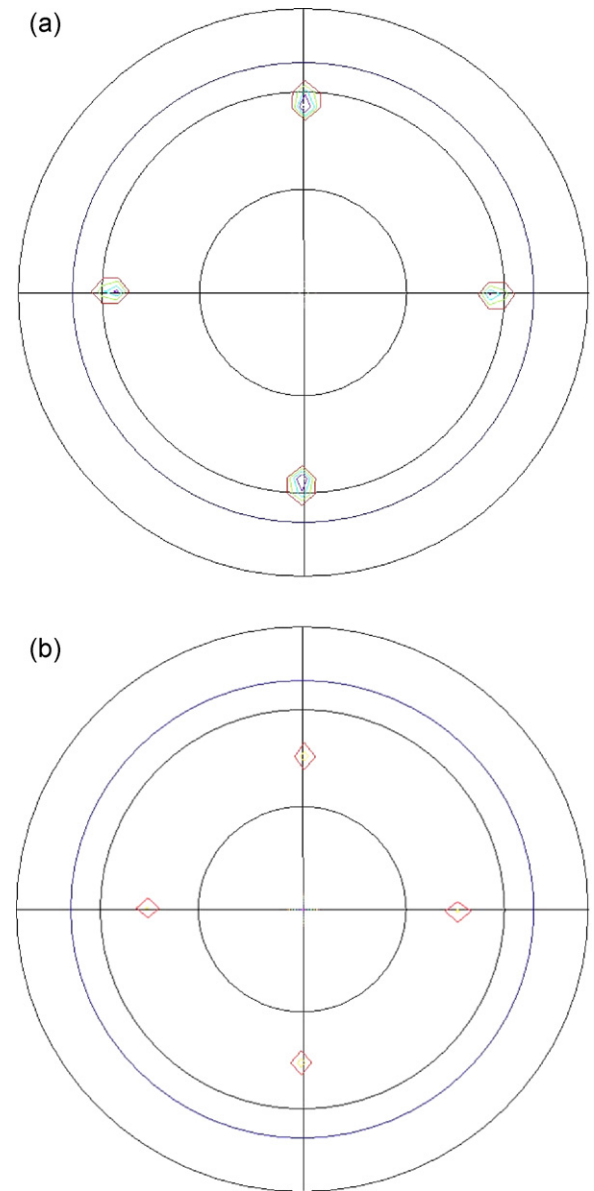


**Fig. 3.** (005) omega-scan of the YBCO film prepared with different solutions: (a) conventional TFA precursor solution and (b) 7 mol.% excess acetates of yttrium and 7 mol.% Zr acetylacetonate TFA precursor solution.

formula,  $J_c(H) = 20\Delta M(H)/n \cdot a \cdot b \cdot a(1 - (a/3b))$ , where  $\Delta M$  is the vertical width of the volume magnetization ( $\text{emu cm}^{-3}$ ),  $n$  is the thickness of sample,  $a$  and  $b$  (cm) are the cross-sectional dimensions of the sample perpendicular to the applied field with  $b \geq a$ .

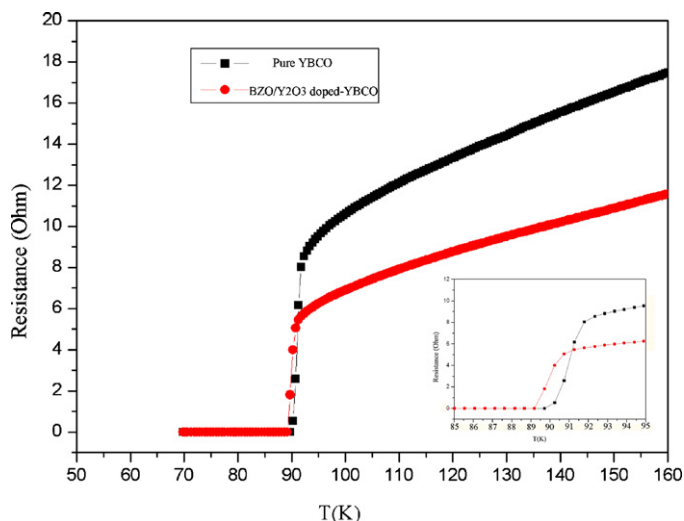
### 3. Results and discussion

Fig. 1 shows the SEM micrographs of the YBCO films prepared using different precursor solutions with the same heat treatment schedule. It can be seen that their surface morphologies were significantly different from each other. A smooth surface with few particles was observed in the whole area of pure YBCO film, as shown in Fig. 1a. The micrograph of YBCO film prepared using the 7.0 mol.% excess acetates of yttrium TFA precursor solutions was shown in Fig. 1b. Nanoparticles with lateral dimension of 50–100 nm can be clearly seen on the surface of the sample. The dimensions of particles in the film prepared using the 7.0 mol.% Zr acetylacetonate TFA precursor solution are observed between 20 and 50 nm, the longer of which are formed by fusing smaller units together, as shown in Fig. 1c. Fig. 1d shows the SEM micrograph of YBCO film prepared using the 7.0 mol.% excess acetates of yttrium and 7.0 mol.% Zr acetylacetonate TFA precursor solutions. The density of particles on the YBCO film surface is larger than other samples. Interestingly, the dimension of the particles becomes smaller (the size of the particles is between 10 and 40 nm, as shown in Fig. 1e). And these particles (the bright phase) are observed to be distributed uniformly across the film surface rather than clustered together.



**Fig. 4.** Texture measurement of (a) YBCO (102) and (b) BaZrO<sub>3</sub> (110) pole figures on a BZO/Y<sub>2</sub>O<sub>3</sub>-doped sample. The BaZrO<sub>3</sub> precipitates mainly grow *c*-axis oriented in a cube-on-cube relationship towards the YBCO film.

Fig. 2 shows the XRD  $\theta$ - $2\theta$  diffraction patterns for the same samples as in Fig. 1. It can be seen that all the major diffraction peaks can be indexed as (00 $l$ ) reflections of YBCO phase, which indicates a well-textured, *c*-axis oriented YBCO grain structure. In addition to the (00 $l$ ) YBCO peaks, some weak peaks were observed in Fig. 2b–d. The peak at  $2\theta$  angle of 33.791° in Fig. 2b is assigned to the Y<sub>2</sub>O<sub>3</sub> (400) phase. It suggests that excess acetates of yttrium could react with oxygen to form Y<sub>2</sub>O<sub>3</sub> during the conversion process. And Y<sub>2</sub>O<sub>3</sub> particles grow in a *c*-axis orientation. The peak at  $2\theta$  angle of 43.238° in Fig. 2c is assigned to the BZO (200) phase. It reveals that the BZO particles also grow in a *c*-axis orientation in YBCO matrix. The two peaks at  $2\theta$  angles of 43.238° and 57.660° in Fig. 2d are assigned to the BZO (200) phase and Y<sub>2</sub>O<sub>3</sub> (622), respectively. It demonstrates that the YBCO film prepared using the excess acetates of yttrium and Zr acetylacetonate TFA precursor solution formed BZO and Y<sub>2</sub>O<sub>3</sub> phases. Comparing with Y<sub>2</sub>O<sub>3</sub> phase in Fig. 2b, Y<sub>2</sub>O<sub>3</sub> particles grow in a random orientation in Fig. 2d. The BZO has the same crystal orientation in both samples.



**Fig. 5.** Dependence of normalized resistivity  $R$  on temperature  $T$  for pure the YBCO film and the BZO/ $Y_2O_3$ -doped YBCO film.

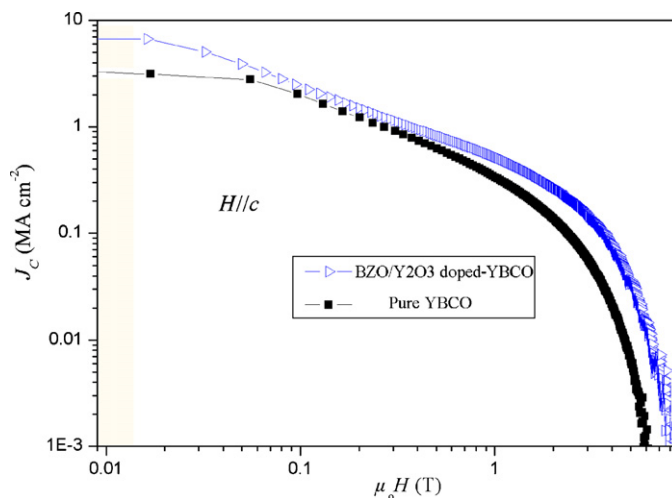
In order to evaluate the effects of the BZO and  $Y_2O_3$  doping on the out-of-plane orientation of the YBCO films, X-ray  $\omega$ -scan was performed for the YBCO (005) reflections. The full-width-at-half-maximum (FWHM) of the (005) peaks for the pure YBCO film and YBCO films with BZO and  $Y_2O_3$  doping are ranging typically from  $0.50^\circ$  to  $0.65^\circ$ , as shown in Fig. 3. These results indicate that the YBCO films with BZO and  $Y_2O_3$  doping still have good out-of-plane orientation comparison with the pure YBCO films.

The in-plane orientations of the YBCO films were examined by means of (102)  $\varphi$ -scans. All the samples have similar results, as shown in Fig. 4a. A fourfold symmetry can be clearly seen, which confirms the presence of primarily a single in-plane orientation. Both the X-ray  $\omega$ -scan and X-ray  $\varphi$ -scan patterns show that the YBCO films are highly  $c$ -axis-oriented, with no off-orientations. Fig. 4b shows X-ray diffraction pole figure for BZO of the typical sample prepared using the excess acetates of yttrium and Zr acetylacetonate TFA precursor solution. The four symmetric (110) BZO reflections reveal that the precipitates grow in a cube-on-cube relationship to YBCO.

$T_c$  values of YBCO samples were measured by four probe method, as shown in Fig. 5. The  $T_c$  value of YBCO film with BZO and  $Y_2O_3$  is about 90 K, indicating that there are little effects of BZO and  $Y_2O_3$  particles on the YBCO matrix in these solution-derived YBCO composite films. Moreover, the transition width ( $\Delta T$ ) of these YBCO films was all lower than 1 K, which suggests the high homogeneity within the films.

The dependence of magnetic field on  $J_c$  values for the YBCO films with 7.0 mol.% BZO and 7.0 mol.%  $Y_2O_3$  were investigated in comparison with that of the pure YBCO film. Fig. 6 shows the  $J_c$  values versus magnetic field ( $B//c$ -axial) at 77 K for pure YBCO film and BZO/ $Y_2O_3$ -doped YBCO films. The self-field  $J_c$  values for the un-doped YBCO film and the BZO/ $Y_2O_3$ -doped YBCO film were  $3.2 \text{ mA/cm}^2$  and  $6.5 \text{ mA/cm}^2$ , respectively. As compared with the pure YBCO film,  $J_c$  value of the YBCO film with 7.0 mol.% BZO and 7.0 mol.%  $Y_2O_3$  improved slightly in low field. However,  $J_c$  was improved significantly in high field ( $>1 \text{ T}$ ).  $J_c$  value of BZO/ $Y_2O_3$ -doped YBCO film was enhanced by a factor of 5 in 3 T field. And a significant increase in the irreversibility field  $H_{irr}$  to 8 T was observed.

Finally, we would like to put an emphasis on how the synergistic combination of BZO and  $Y_2O_3$  to improve  $J_c$  of YBCO film. For only  $Y_2O_3$  nanoparticles doped YBCO films, the dimension of these particles is large (50–100 nm). It is not the optimum size for



**Fig. 6.** Critical current density versus magnetic field parallel to the  $c$ -axis at 77 K for the pure YBCO film and the BZO/ $Y_2O_3$ -doped YBCO film.

effective pinning centers in YBCO films. And for only BZO nanoparticles doped YBCO films, some BZO particles clustered together. However, for BZO/ $Y_2O_3$ -doped YBCO films, the size of the particles is between 10 and 40 nm and these particles distributed uniformly across the film surface. Moreover,  $Y_2O_3$  particles grow random oriented and BZO particles grow in a cube-on-cube relationship to YBCO. So, the strongly enhanced flux pinning over a wide range of magnetic field can be attributed to the combined different crystal structures of BZO and  $Y_2O_3$ .

#### 4. Conclusions

It is shown that high quality BZO/ $Y_2O_3$ -doped YBCO films can be fabricated by TFA-MOD process. These BZO and  $Y_2O_3$  structures can be combined synergistically to maximize  $J_c$ . The critical current density in magnetic fields up to 8 T reveals a strong enhancement of  $J_c$  at high magnetic fields with these different nanostructures of precipitates. And the BZO/ $Y_2O_3$ -doped YBCO films had  $T_c$  value over 90 K and  $\Delta T$  lower than 1 K, indicating little effects of introduced BZO and  $Y_2O_3$  particles on the YBCO matrix.

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